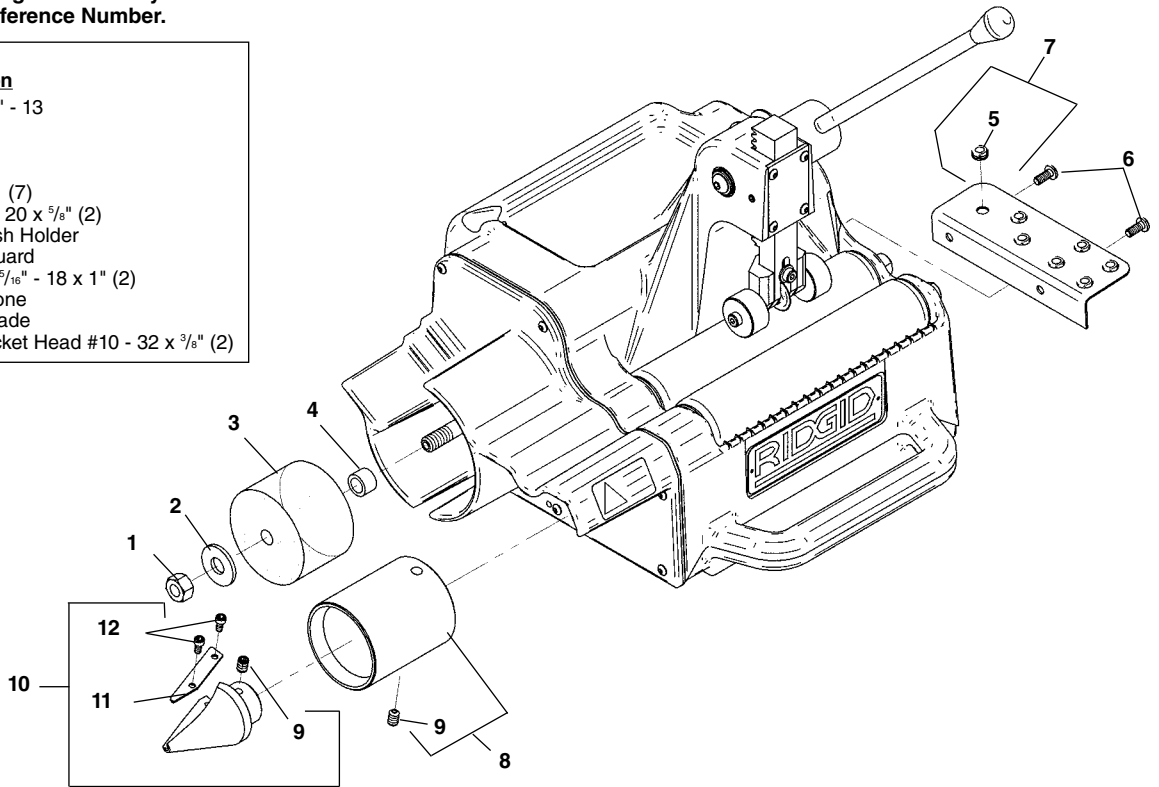


Prep Components

**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description
1	94662	Hex Nut 1/2" - 13
2	83420	Washer 1/2"
3	94682	Brush
4	94672	Spacer
5	94957	Grommet (7)
6	38940	Screw 1/4" - 20 x 5/8" (2)
7	93712	Fitting Brush Holder
8	94747	Reamer Guard
9	46080	Set Screw 5/16" - 18 x 1" (2)
10	94687	Reamer Cone
11	94692	Reamer Blade
12	46180	Screw, Socket Head #10 - 32 x 3/8" (2)



Gearbox

Ref. No.	Catalog No.	Description
1	94752	Screw, Phillips #10-24 x 3/4" (10)
2	94647	Gear Cover
3	94782	Brush, Shaft
4	94787	Key, Square 3/32" x 1/4" (4)
5	94792	Gear, Brush
6	94797	Gear Reduction
7	94847	Gear, Motor
8	94822	Retaining Ring (3)
9	34833	Gear, Reamer (2)
10	94807	Key, Square 1/8" x 1/4"
11	94802	Shaft
12†	94832	Shaft, Stub, Driven L.H. Thread (2)
13	94827	Gear, Roller (2)
14	94817	Shaft, Reamer

Service Note: † Left Hand Thread

